

Date: Tuesday, 10/24/2006 11:03:36 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING		
Job Number	: 29138		Part Number	: D2515		
Estimate Number	: 10164		Drawing Number	: D2515 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 10/24/2006		S.O. No.	: N/A		
Prsht Rev.	: NC		Drawing Revision	: A		
First Issue	: N/A		Material	: N/A		
Previous Run	: N/A		Due Date	: 11/16/2006		
Written By	: <i>[Signature]</i>		Qty:	50	Um:	Each
Checked & Approved By	: <i>[Signature]</i> 06/10/24					
Comment	: Est A 99.05.11 New Issue DM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6R0625	6061-T6 Round Bar .625"	
Comment: Qty.: 0.0436 f(s)/Unit Total : 2.1788 f(s) 6061-T6 Round Bar 1.5" Material: 6061-T6 Aluminum Bar Ø1.500" (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.500) Batch: <i>160286</i>			
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
Comment: HARDINGE CNC LATHE SMALL 1-Turn Blank as per Dwg D2515 2-Deburr <p style="text-align: right;"><i>SP 06/11/07</i>  <i>06/11/08</i> 57</p>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <p style="text-align: right;"><i>SP 06/11/07</i>  <i>06/11/08</i> 57</p>			
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK <p style="text-align: right;"><i>SP 06/11/08</i> 57</p>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>ST47</i> <p style="text-align: right;"><i>SP 06/11/09</i> 57</p>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/11/10  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 10/24/2006 11:03:36 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 29138

Part Number: D2515

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



57

Comment: FINAL INSPECTION/W/O RELEASE

SP 06/11/10

Job Completion



6 06/11/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

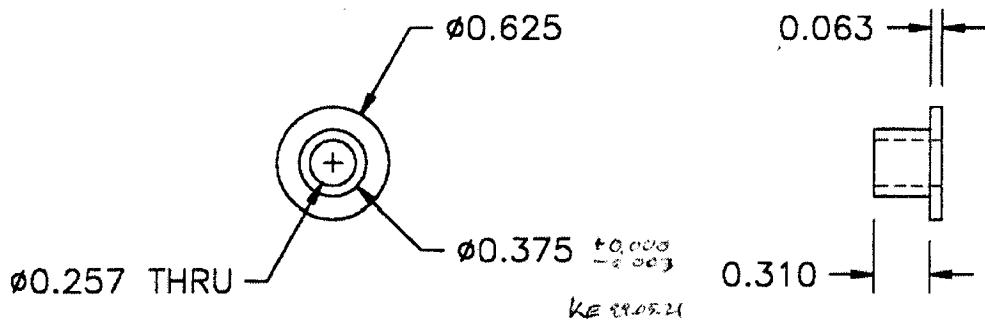
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

ISSUED  
10/05/95

DESIGN B. WILLIAMS	DRAWN BY K. HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2515	REV. A SHEET 1 OF 1
DATE 95:11:27		TITLE BUSHING	SCALE 1:1



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *29138*

MATERIAL: 6061-T6 ALUMINUM

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<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	
<b>Description:</b>	<b>Part Number:</b>	
<b>Inspection Dwg:</b>	<b>Rev:</b>	<b>Page 1 of 1</b>

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article X Prototype

MB

Measured by: <u>S.F.</u>	Audited by: <u>ml</u>	Prototype Approval: _____
Date: <u>06/11/08</u>	Date: <u>06/11/08</u>	Date: _____

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	